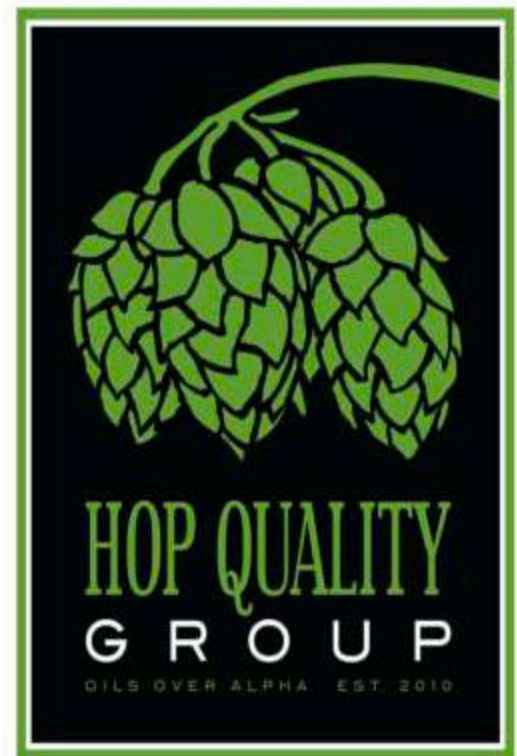


HQG Visit Date:	8/14/19
Farm/Facility:	Golden Gate Roza
Picker Name & Grower Number(s):	Roza Hop facility
Grower Name & Phone:	S.S. Steiner; Dave Tobin - 509.453.4731
Physical Address of Farm/Facility:	51901 N. McDonald Road, Prosser, WA
Email Address:	kmadsen@hopsteiner.com ; dtobin@hopsteiner.com
Picker Type(s) & Description:	Combine hop picking, recleaning process.
Merchant Partners/Direct/Both?	Grower & Hop Merchant

HQG Attendee & Brewery	
Jeremy Moynier – Stone	Matt Johnson – Karl Strauss
Zach Baitinger – New Belgium	Todd Roseman – Boston Beer
Mike Schneider – Boston Beer	Alex Nowell – Three Weavers
Steve Luke - Cloudburst	



Operations Description:

100% Combine field picking, two dump boxes on front end, completely enclosed since 2018. Older equipment, all metal now. Notice safety features and good guard screens of machinery.
L-shaped indoor/outdoor kiln, 9 bed, some holes in the netting around kiln. Spray on foam above the kiln.
New baling and conditioning building (2015).
Older facility, mechanical work in process before harvest. Preharvest cleaning and other repairs in process. As normal, belts need more cleaning.
Old conditioning floor used for maintenance.
Lights are shatterproof and enclosed, good pest control, good signage in facility.

Areas of Concern:

Insulation in conditioning room is falling, patches did not hold.
Big gaps in the roof of the kiln, front end (being worked on). Some signs of bird egress.
In the front end, disorganization and parts all over the place (assuming related to normal mechanical updates before harvest).

Improvements since last HQG visit (if applicable):

HQG visits in 2011-2013, 2015.
Updated cooling & baling since the last HQG visit.

Recommendations:

Amend insulation issues throughout facility.
Close all gaps in facility near roof line.
General organization on the front end of the machinery.
HQG sincerely appreciates Steiner's focus on hop quality and food safety. Your investments over the years in all your facilities has been obvious and appreciated.

Additional Comments:

What hop varieties are grown? Acreage? <ul style="list-style-type: none">• 4,000+ acres, 2nd only to Wyckoff Farms. Lot of varieties at Steiner farms - Lemon Drop, Lotus, Delta, Calypso, Eureka, Alpha hops plus many more.
Does Grower plan any major upgrades in the near future?
Does Grower operate multiple facilities? If yes, how many? Facility names and locations (grower numbers)? <ul style="list-style-type: none">• Yes, multiple facilities. GG Emerald, Newhouse, Mabton, River Ranch, Charvet and Roza.
Does Grower custom pick for anyone else? If yes, who?
What certifications does the grower possess, if any? <ul style="list-style-type: none">• Global Gap (might become unifying certification for all Steiner facilities)• Looking at ISO 9000
Additional Comments about the operation? <ul style="list-style-type: none">• Toured with Steiner team of Kevin Madsen, Doug Wilson, Troy Elliott, Dave Tobin & Paul Merritt.• Steiner is starting to use H2A program, working on housing.